

SURFACE PREPARATION :

Ensure surfaces to be coated are dry and free from all traces of surface contaminants

APPLICATION EQUIPMENT:

Airless Spray	: For wft of 75 – 125 μ	For wft of 125 – 350 μ	For wft of 350 - 450 μ
Nozzle Size	: 0.33 – 0.38 (13 – 15 thou)	0.38 – 0.46 (15 – 18 thou)	0.46 – 0.53 (18-21 thou)
Fan Angle	: 40°	40°	40°
Operating Pressure	: 155kg/cm ² (2200psi)	155kg/cm ² (2200psi)	155kg/cm ² (2200psi)

It can be also used for Auto spray system with a suitable application conditions.

Conventional Spray

Nozzle Size : 1.27mm (50 thou)
Atomising Pressure : 2.8kg/cm² (40 psi)
Fluid Pressure : 0.4kg/cm² (10 psi)

The details given above are intended as a guide only. In case of any difficulties or queries, please contact Al Gurg Leigh's Paints' Regional Technical Centre.

Brush and Roller

The material is suitable for brush and roller application to a small areas.

APPLICATION CONDITIONS AND OVERCOATING:

For application , thinning with up to 10% with Thinner No. 5 may be required.
In conditions of high relative humidity, i.e. 80-85% good ventilation is essential.
To overcoat outside the times stated on the data sheet, please seek the advice of Al Gurg Leigh's Paints' Regional Technical Centre.

ADDITIONAL NOTES:

Drying, curing and potlife times should be considered as a guide only.
The curing reaction of epoxies commences immediately the two components are mixed.
Due to the reaction being temperature dependant, the curing and potlife will be approximately halved by a 10°C increase in temperature and doubled by a 10°C decrease in temperature.

HEALTH AND SAFETY:

Consult Product Health & Safety Data Sheet for information on safe handling and application of this product.

For Further Information please contact :



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